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RBW6305G19631-3G-25

Job Sheet 201383



Part No: RBW6305G19631-3G-25

Job Qty: 4 pcs

Part Name: Tool Layout Placard



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/2/19

Job Tracking No:

Created By: Marie Lajeunesse

Due Date: 11/27/19

Description:

Type: SOLD

Note: DWG RBW6305G19631-3G Rev 3 IPP Rev A 18.03.19 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Run Hrs Hrs	Workcenter/Supplier		Sign-off
						Workcenter / Supplier	Lead Time	
110	Small Fab - 1	4 pcs	11/27/19		0.00 1.63	Small Fab - 1		MLL
						Small Fab - 2		
						Small Fab - 3		
						Small Fab - 4		
						Small Fab - 5		
						Small Fab - 6		
						Small Fab - 7		
						Small Fab - 8		
120	QC 5	4 pcs	11/27/19		0.00 0.00	QC 5 - 10		
						QC 5 - 12		
						QC 5 - 17		
						QC 5 - 18		
						QC 5 - 19		
						QC 5 - 22		
						QC 5 - 24		
						QC 5 - 3		
						QC 5 - 43		
						QC 5 - 49		
						QC 5 - 51		
						QC 5 - 58		
						QC 5 - 68		
						QC 5 - 9		
						QC 5 - 50		
						QC 5 - 30		
						QC 5 - 40	DAS 81	OCT 07 2019
						QC 5 - 61	9-89	
						QC 5 - 81		
130	Packaging 3-1 - Stock - B4B	4 pcs	11/27/19		0.00 0.00	Packaging 3 - 1 - B4B		
						Packaging 3 - 2 - B4B		
						Packaging 3 - 3 - B4B		
						Packaging 3 - 4 - B4B		



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Container No: S220235



Part: RBW6305G19631-3G-25

Job No: 201383

Serial No/Batch: S220235

Revision: 3

Inspector:

Exp Date:

Instructions:

Date: 10/07/19

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				Packaging 3 - 5 - B4B	DAS 28 28 28	
				Packaging 3 - 6 - B4B		
				Packaging 3 - 7 - B4B		
				Packaging 3 - 8 - B4B		
				Packaging 3 - 9 - B4B		
				Packaging 3 - 10 - B4B		
				Packaging 3 - 11 - B4B		
				Packaging 3 - 12 - B4B		
				Packaging 3 - 13 - B4B		
				Packaging 3 - 14 - B4B		
				Packaging 3 - 15 - B4B		
				Packaging 3 - 16 - B4B		
				Packaging 3 - 17 - B4B		
				Packaging 3 - 18 - B4B		
				Packaging 3 - 19 - B4B		
				Packaging 3 - 20 - B4B		
				Packaging 3 - 21 - B4B		
				Packaging 3 - 22 - B4B		
				Packaging 3 - 23 - B4B		
				Packaging 3 - 24 - B4B		
				Packaging 3 - 25 - B4B		
				Packaging 3 - 26 - B4B		
				Packaging 3 - 27 - B4B		
				Packaging 3 - 28 - B4B		
				Packaging 3 - 29 - B4B		
				Packaging 3 - 30 - B4B		
				Packaging 3 - 31 - B4B		
				Packaging 3 - 32 - B4B		
				Packaging 3 - 33 - B4B		
				Packaging 3 - 34 - B4B		
				Packaging 3 - 35 - B4B		
				Packaging 3 - 36 - B4B		
140 QC 21 - SA	4 pcs	11/27/19	0.00 0.00	QC 21 - SA - 21		DAS 21 8-89
				QC 21 - SA - 70		
				QC 21 - SA - 53		

Part Op 110 - (Small Fab) 1-Engrave placard using Laser engraver as per DWG. Sheet 5. ***NOTE*** Use PDF
 Descriptions: 120 - QC5- Inspect part completeness to step on W/O
 130 - Identify as per dwg & Stock Location:
 140 - QC21- Final Inspection - Work Order Release

OCT 08 2019

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
LM922402	Plastic, Black & White 1/16"	1.2840 sf (.321 ea)	110-Small Fab - 1	515 1069

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Small Fab - 1	LM922402	1	53	0

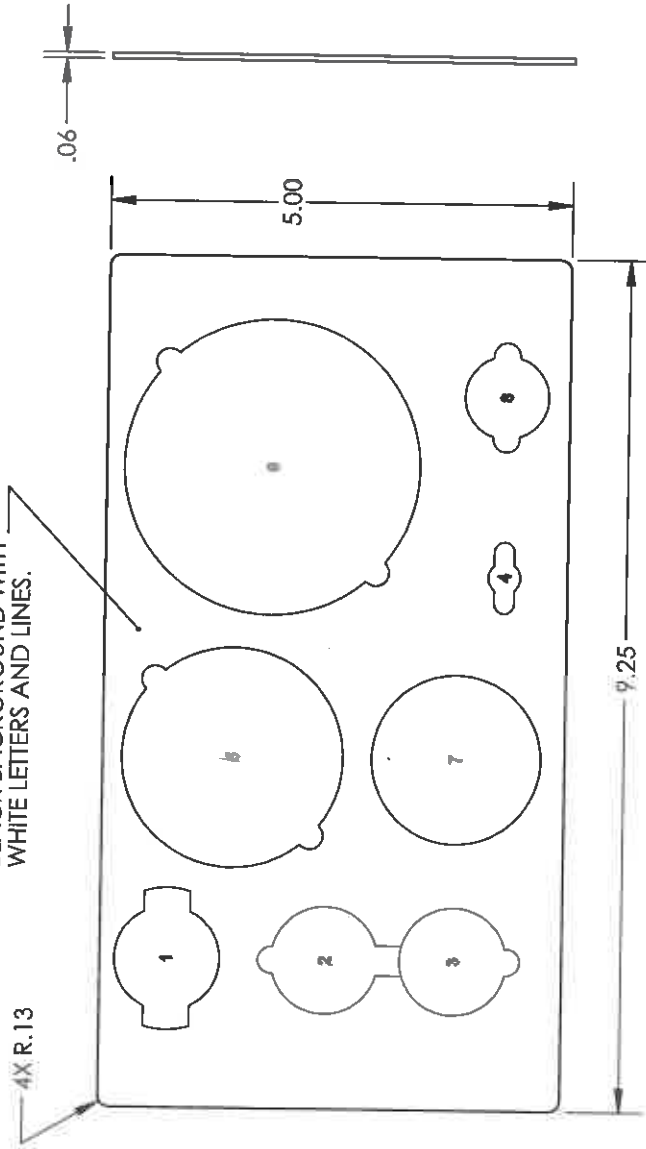
Part Specifications	
Specifications could not be found.	

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REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2A		CHD -25 WAS B/O IS MANUFACTURED.	10/30/2013	CFS	RJC
3	17-0138	-25 CHD DIM WAS R.37 (M) IS 4X R.13. WAS 5.50 IS 5.00. ADDED USE PDF NOTE. DELETED TEXT ARIAL. 1/8 LETTERS. CHD TOLERANCE WAS .XXX ±.005 .XX ±.01 IS .XXX ±.010 XX ±.03.	6/13/2017	RJC	JAG

BLACK BACKGROUND WITH
WHITE LETTERS AND LINES.



NOTE:
USE PDF.



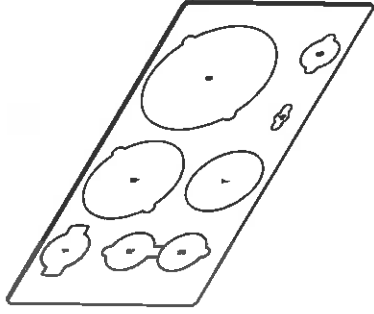
TITLE
MAIN ROTOR DRIVE TOOL KIT 1

DWG NO. RBW6305G19631-3G-25 REV 3

MATL	PLASTIC
TEXT	UNLESS OTHERWISE SPECIFIED
FINISH	DIMENSIONS ARE IN INCHES
	.XXX ± .010 FRACTIONS 1/8
	.XX ± .03 ANGLES 1:1
	.X ± .1 SURFACES =125
SPEC	1. BREAK ALL SHARP EDGES
	2. DIMENSIONAL LIMITS APPLY
	3. AFTER PLATING
	3. INTERPRET DIM AND TOL PER
	ASME Y14.5M-2009
DRAWN BY:	RJC 06/13/2017
CHECKED:	DD 06/14/2017
OPPS APPR:	AA 06/14/2017
QA APPR:	JL 06/28/2017
APPROVED:	JAG 07/07/2017
SCALE	1:2
	DATE 6/13/2017
	AW139
	SHEET 5 OF 5

(-25)

TOOL LAYOUT PLACARD



STANDARD
REP
ENG
UNCONTROLLED
WORK ORDER
201383 MLS
19-10-02

Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐



Job: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐		DEPARTMENT/PROCESS Skid-tube Machining ☐ Large Fab ☐ Cross tube Small Fab ☐ Finishing ☐ Eng. (Non-AW) Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering Water Jet ☐ Supplier ☐ Quality ☐		MRB (QS1042) ☐	
Date: _____		Sequence #: _____		QTY Affected: _____		Disposition _____	
Description Work Order Deviation _____				Completed By _____			
_____				Lead hand / Supervisor _____			
_____				QC / QA Coordinator _____			
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐		Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐		Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐	
Other/Details: _____		Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐					